



Test Report: DDR-240C-24

240W DIN Rail Type DC-DC Converter

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

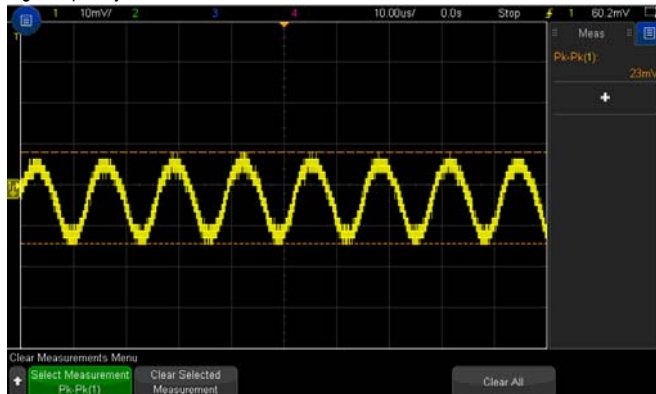
ENVIRONMENT TEST

DESIGN VERIFY TEST

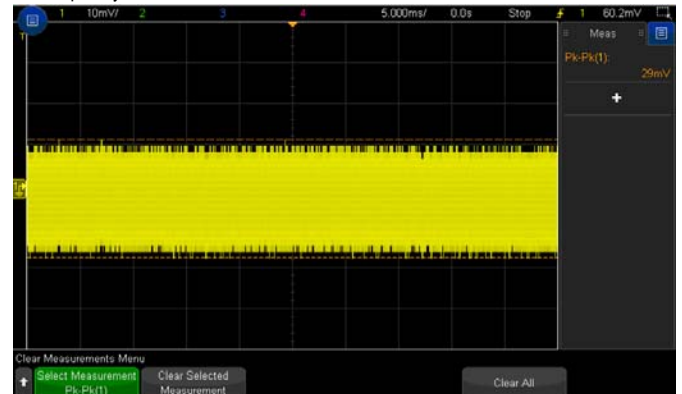
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 24V~ 28V	I/P: NORMAL VOLTAGE O/P: MIN LOAD Ta: 25°C	CH1: 22.594 V~ 28.674V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1: -1%~1 %	I/P: 33.6VDC /67.2VDC O/P: FULL/ MIN. LOAD Ta: 25°C	V1: -0.2%~ 0.2%
3	LINE REGULATION (Max)	V1: -0.5 %~ 0.5%	I/P: 33.6 VDC /67.2VDC O/P: FULL LOAD Ta: 25°C	V1: 0%~ 0%
4	LOAD REGULATION (Max)	V1: -1 %~ 1 %	I/P: 48VDC O/P: FULL ~MIN LOAD Ta: 25°C	V1: -0.2 %~ 0.2 %
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 48VDC O/P: FULL LOAD Ta: 25°C	TEST: 1.3%
6	RIPPLE & NOISE (Max)	V1: 80 mVp-p	I/P: 48VDC O/P: FULL LOAD Ta: 25°C	V1: 29mVp-p

high frequency :



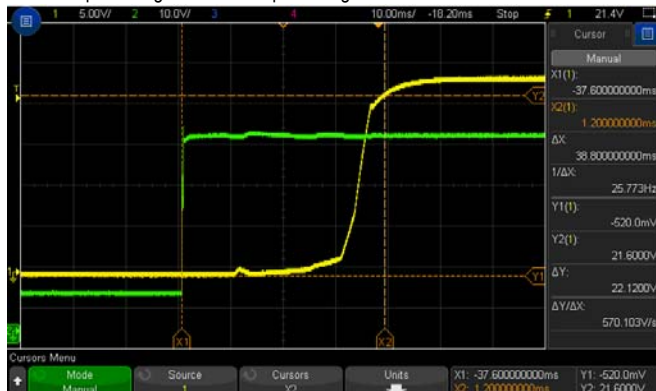
low frequency :

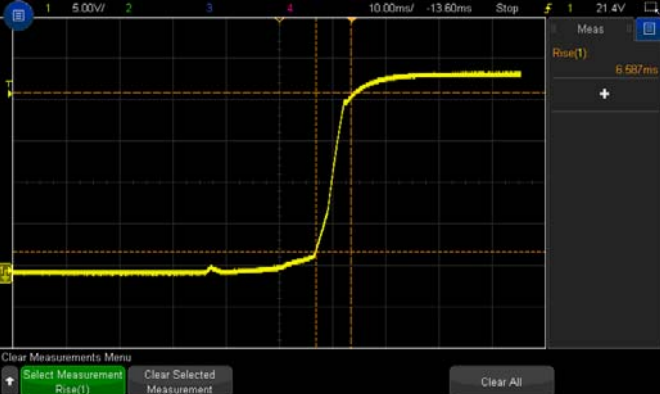


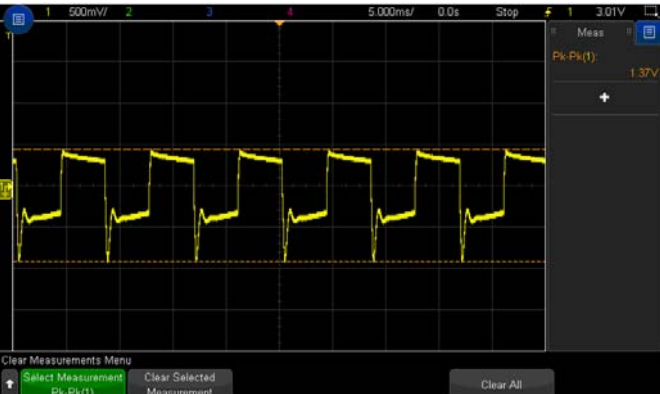
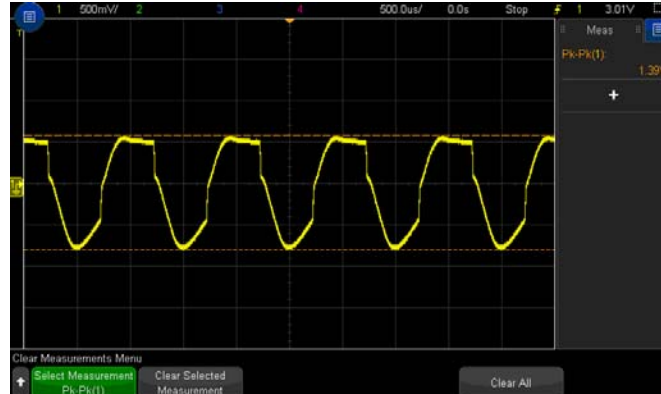


7	SET UP TIME (Max)	48VDC/ 500 ms	I/P: 48VDC O/P: FULL LOAD Ta: 25°C	48VDC/ 38.8 ms
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INPUT=24VDC @ FULL LOAD

CH1 : Output Voltage CH2 : DC Input Voltage

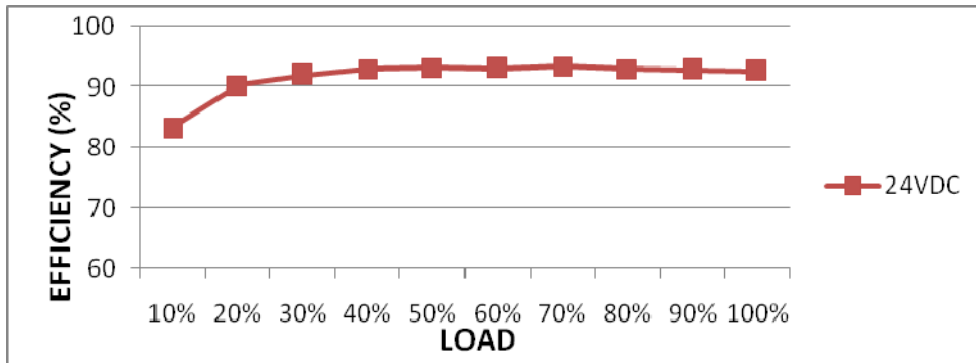


8	RISE TIME (Max)	48VDC/60ms	I/P: 48VDC O/P: FULL LOAD Ta:25°C	48VDC/6.59ms
<p>INPUT=24VDC @ FULL LOAD</p> 				
9	HOLD UP TIME (TYP)	48VDC/8ms 48VDC/10ms@70%LOAD	I/P: 48VDC O/P: FULL LOAD Ta:25°C	48VDC/ 9.4ms 48VDC/ 13.6ms@70%LOAD
<p>INPUT=48VDC @ FULL LOAD CH1 : Output Voltage CH2 : DC Input Voltage</p>  <p>INPUT=48VDC @ 70% LOAD CH1 : Output Voltage CH2 : DC Input Voltage</p> 				
10	DYNAMIC LOAD	V1:2400mVp-p	I/P: 48VDC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ Ta:25°C	1370mVp-p 1390mVp-p
<p>FULL /MIN LOAD 50%DUTY / 120HZ</p>  <p>FULL /MIN LOAD 50%DUTY / 1KHZ</p> 				

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	33.6VDC~ 67.2VDC	I/P: TESTING O/P: FULL LOAD Ta: 25°C	32.25V~67.2V
			I/P: LOW-LINE-0.2=33.4V HIGH-LINE+3V=70.2V O/P: FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT CURRENT(TYP)	48VDC/5.6A	I/P: 48VDC O/P: FULL LOAD Ta: 25°C	I = 5.41A/48VDC
3	EFFICIENCY(TYP)	91%	I/P: 48VDC O/P: FULL LOAD Ta: 25°C	91.2%

EFFICIENCY vs LOAD



4	INRUSH CURRENT(TYP)	48VDC/30 A COLD START	I/P: 48 VDC O/P: FULL LOAD Ta: 25°C	I = 20.6A/ 48VDC
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INPUT=24VDC @ FULL LOAD



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105 %~135 %RATED OUTPUT POWER	I/P: 67.2VDC I/P: 48VDC I/P: 33.6VDC O/P: TESTING Ta: 25°C	122.12%/ 67.2VDC 121.98%/ 48VDC 122.1%/ 33.6VDC PROTECTION TYPE : Normally works within 150% rated output power for more than 3 seconds and then constant current protection 105~135% rated output power with auto-recovery
2	OVER VOLTAGE PROTECTION	CH: 28.8V~ 33.6V	I/P: 67.2VDC I/P: 48VDC I/P: 33.6VDC O/P: MIN LOAD Ta: 25°C	32.0V/67.2VDC 32.0V/ 48VDC 32.1V/ 33.6VDC PROTECTION TYPE : Shut down O/P voltage, re-power on to recover
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 67.2VDC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : constant current protection 105~135% rated output power with auto-recovery
4	INPUT REVERSE	POWER OK	I/P: 67.2VDC O/P: NO LOAD Ta: 25°C	NO DAMAGE

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q11 Rated : 200V	I/P: High-Line +3V =70.2V DC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) Full Load continue Ta: 25°C	VDS: (1) 120.9V (2) 98.4V (3) 102.4V
2	Clamp MOSFET (D to S) or (C to E) Peak Voltage	Q 6 Rated : 200V	I/P: High-Line +3V =70.2V DC ON/OFF O/P: (1) Full Load (2) Output Short (3) Full Load continue Ta: 25°C	VDS: (1) 124.1V (2) 76.7V (3) 96.8V
3	Diode Peak Voltage	D100 Rated : 20A/ 200V D102 Rated : 20 A/200V	I/P: High-Line +3V =70.2V DC ON/OFF O/P: (1) Full Load (2) Output Short (3) Full Load continue Ta: 25°C	D100 VDS: (1) 138.6V (2) 37.3V (3) 40.5V D102 VDS: (1) 178V (2) 186V (3) 164V
4	Input Capacitor Voltage	C7 Rated : 680 μ / 80V	I/P: High-Line +3V =70.2V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue Ta: 25°C	(1) 71.0V (2) 71.0V (3) 71.0V (4) 70.2V



5	Control IC Voltage Test	PWM IC U1 Rated -0.3V~16V	I/P:High-Line +3V =70.2 V DC ON/OFF O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VR 下限.LOW LINE Ta:25°C	(1) 13.9V (2) 13.8V (3) 13.9V (4) 13.55V (5) 9.29V
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■ SAFETY TEST& E.M.C.

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	EN 60950-1 I/P-O/P:4KVDC/min I/P-FG:2.5 KVDC/min O/P-FG:0.71KVDC/min	I/P-O/P: 4.4KVDC/min I/P-FG: 3 KVDC/min O/P-FG:0.85KVDC/min Ta:25°C	I/P-O/P: 0 mA I/P-FG: 0mA O/P-FG: 0 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P:9999MΩ I/P-FG:9999MΩ O/P-FG:9999MΩ NO DAMAGE
3	GROUNDING CONTINUITY	EN 60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	10mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RADIATION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P:48VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
2	CONDUCTION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P:48VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
3	E.S.D	EN61000-4-2 <input type="checkbox"/> Din rail Model : AIR: 8KV / Contact: 6KV	I/P:48VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
4	E.F.T	EN61000-4-4 <input type="checkbox"/> INDUSTRY INPUT: 2KV	I/P: 48VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
5	SURGE	IEC61000-4-5 <input type="checkbox"/> INDUSTRY L-N :1KV L,N-FG:2KV	I/P: 48VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
6	Test by certified Lab & Test Report Prepare			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																
1	TEMPERATURE RISE TEST	MODEL : DDR-240C-24 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 48VDC O/P : FULL LOAD Ta= 24.2 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 48VDC O/P : FULL LOAD Ta= 50.8 °C																																																																																		
				<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 24.2 °C</th> <th>HIGH AMBIENT Ta= 50.8 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>61.8°C</td><td>92.9°C</td></tr> <tr><td>2</td><td>Q3</td><td>64.9°C</td><td>97.2°C</td></tr> <tr><td>3</td><td>LF100</td><td>74.2°C</td><td>104.9°C</td></tr> <tr><td>4</td><td>LF2</td><td>61.6°C</td><td>92.6°C</td></tr> <tr><td>5</td><td>T1</td><td>67.5°C</td><td>98.5°C</td></tr> <tr><td>6</td><td>T2</td><td>63.3°C</td><td>93.5°C</td></tr> <tr><td>7</td><td>L100</td><td>72.8°C</td><td>104.0°C</td></tr> <tr><td>8</td><td>C3</td><td>58.1°C</td><td>89.4°C</td></tr> <tr><td>9</td><td>D100</td><td>86.4°C</td><td>115.5°C</td></tr> <tr><td>10</td><td>D105</td><td>80.6°C</td><td>109.3°C</td></tr> <tr><td>11</td><td>C103</td><td>71.5°C</td><td>101.4°C</td></tr> <tr><td>12</td><td>C104</td><td>64.9°C</td><td>96.0°C</td></tr> <tr><td>13</td><td>Q6</td><td>60.1°C</td><td>90.5°C</td></tr> <tr><td>14</td><td>Q12</td><td>62.3°C</td><td>93.8°C</td></tr> <tr><td>15</td><td>C21</td><td>60.7°C</td><td>90.9°C</td></tr> <tr><td>16</td><td>R43</td><td>45.5°C</td><td>74.6°C</td></tr> <tr><td>17</td><td>U1</td><td>62.6°C</td><td>92.1°C</td></tr> <tr><td>18</td><td>C109</td><td>62.6°C</td><td>93.8°C</td></tr> <tr><td>19</td><td>TSW1</td><td>72.9°C</td><td>102.8°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 24.2 °C	HIGH AMBIENT Ta= 50.8 °C	1	LF1	61.8°C	92.9°C	2	Q3	64.9°C	97.2°C	3	LF100	74.2°C	104.9°C	4	LF2	61.6°C	92.6°C	5	T1	67.5°C	98.5°C	6	T2	63.3°C	93.5°C	7	L100	72.8°C	104.0°C	8	C3	58.1°C	89.4°C	9	D100	86.4°C	115.5°C	10	D105	80.6°C	109.3°C	11	C103	71.5°C	101.4°C	12	C104	64.9°C	96.0°C	13	Q6	60.1°C	90.5°C	14	Q12	62.3°C	93.8°C	15	C21	60.7°C	90.9°C	16	R43	45.5°C	74.6°C	17	U1	62.6°C	92.1°C	18	C109	62.6°C	93.8°C	19	TSW1	72.9°C	102.8°C
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 48 VDC O/P : 123 % LOAD Ta : 25°C	TEST : OK																																																																																
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 43.2 VDC/ 67.2 VDC O/P : 100 % LOAD Ta= -40 °C	TEST : OK																																																																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 55 °C NO DAMAGE	I/P : 70.2 VDC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK																																																																																
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~55°C)	I/P : 48VDC O/P : FULL LOAD	± 0.0063 %(0~50°C)																																																																																
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																																																



7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 48VDC/Full Load DC ON/OFF TEST turn on 3sec ; turn off 1sec@15cycle\ 48VDC/Full Load DC ON@1cycle	TEST : OK												
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C 2 Din Rail <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>Displacement</th> <th>Acceleration</th> </tr> </thead> <tbody> <tr> <td>2 (+3/-0) Hz up to 15Hz</td> <td>±2.5mm</td> <td>-----</td> </tr> <tr> <td>15Hz up to 50Hz</td> <td>-----</td> <td>2.3g</td> </tr> <tr> <td>Sweep rate</td> <td colspan="2">Max 1 Octave/minute</td> </tr> </tbody> </table>		Displacement	Acceleration	2 (+3/-0) Hz up to 15Hz	±2.5mm	-----	15Hz up to 50Hz	-----	2.3g	Sweep rate	Max 1 Octave/minute		TEST : OK
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2 (+3/-0) Hz up to 15Hz	±2.5mm	-----													
15Hz up to 50Hz	-----	2.3g													
Sweep rate	Max 1 Octave/minute														
9	CAPACITOR LIFE CYCLE	SUPPOSE C103 IS THE MOST CRITICAL COMPONENT (1) I/P : 48VDC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 48VDC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 48VDC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 48VDC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 388811.3 HRS (2) 54648.8 HRS (3) 136176.4 HRS (4) 295617 HRS												
10	MTBF	Conducted by Parts Stress Analysis Prediction 484.9K hrs min. Telcordia SR-332 (Bellcore) ; 189.9K hrs min. MIL-HDBK-217F (25°C)													
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50°C													

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ

2018.4.30 GP-A50-F010