



Test Report: PSD-45B-12

45W DC-DC Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 120 mVp-p (Max)	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	V1 : 25 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 10.8 V ~ 13.2 V	I/P : 24 VDC O/P : MIN LOAD Ta : 25°C	10.26 V ~ 13.55 V / 24 VDC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 2 % ~ -2 % (Max)	I/P : 21 VDC / 36 VDC O/P : FULL / MIN LOAD Ta : 25°C	V1 : 1.04 % ~ -1.04 %	P
4	LINE REGULATION	V1 : 1 % ~ -1 % (Max)	I/P : 21 VDC ~ 36 VDC O/P : FULL LOAD Ta : 25°C	V1 : 0 % ~ -0.04 %	P
5	LOAD REGULATION	V1 : 1 % ~ -1 % (Max)	I/P : 24 VDC O/P : FULL ~ MIN LOAD Ta : 25°C	V1 : 0.04 % ~ -0.04 %	P
6	SET UP TIME	24VDC : 1000 ms (Max)	I/P : 24 VDC O/P : FULL LOAD Ta : 25°C	24VDC / 569.661 ms	P
7	RISE TIME	24VDC : 50 ms (Max)	I/P : 24 VDC O/P : FULL LOAD Ta : 25°C	24VDC / 19.074 ms	P
8	OVER/UNDERSHOOT TEST	< ± 5 %	I/P : 24 VDC O/P : FULL LOAD Ta : 25°C	TEST : < 5 %	P
9	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 24 VDC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 164 mVp-p (2) 211 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	18VDC~36VDC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	16 V~36V	P
			I/P : LOW-LINE-0.2V=17.8 V HIGH-LINE+ 5%=37.8 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	EFFICIENCY	82 % (TYP)	I/P : 24 VDC O/P : FULL LOAD Ta : 25°C	82.09 %	P
3	INPUT CURRENT	24VDC/ 2.5 A (TYP)	I/P : 24 VDC O/P : FULL LOAD Ta : 25°C	I = 2.324 A/ 24 VDC	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 % ~ 160 %	I/P : 24 VDC O/P : TESTING Ta : 25°C	125.48 %/ 24 VDC Shut down Re-power ON	P
2	OVER VOLTAGE PROTECTION	CH1 : 13.8 V ~ 16.2 V	I/P : 24 VDC O/P : 10% LOAD Ta : 25°C	15.3 V/ 24 VDC Hiccup Mode	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 36 VDC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Shut down Re-power ON	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : IRF540N : 100 V/ 33 A	I/P : High-Line +3V = 39 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 74.0 V (2) 71.6 V (3) 58.6 V	P
2	Diode Peak Voltage	D100 Rated : FMX12SL :200V/ 10 A	I/P : High-Line +3V = 39 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 88.8 V (2) 88.0 V (3) 61.4 V	P
3	Input Capacitor Voltage	C5 Rated : 330u/100V 105°C 16*25 YXF	I/P : High-Line +3V = 39 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 37.2 V (2) 37.4 V (3) 36.2 V	P
4	Control IC Voltage Test	U 1 Rated : TL3845P: 30V (MAX)	I/P : High-Line +3V = 39 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 12.6 V (2) 12.2 V (3) 12.6 V	P

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-FG: 1.5 KVAC/min I/P-O/P: 1.5 KVAC/min O/P-FG: 0.5 KVAC/min EN 60950	I/P-FG: 1.8 KVAC/min I/P-O/P: 1.8 KVAC/min O/P-FG: 0.6 KVAC/min Ta:25°C	I/P-FG : 3.67 mA I/P-O/P : 3.72 mA O/P-FG : 5.69 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-FG: 500VDC>100MΩ I/P-O/P:500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-FG: 500 VDC I/P-O/P: 500 VDC O/P-FG: 500 VDC Ta : 25°C /70%RH	I/P-FG : >9999 MΩ I/P-O/P : >9999 MΩ O/P-FG : >9999 MΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ EN 60950	25A / 1min Ta:25°C	11 mΩ	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
3	RADIATION	EN55022 CLASSB	I/P: 24 VDC O/P: FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : PSD-45B-12 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 24VDC O/P : FULL LOAD Ta=25.1 °C 2. HIGH AMBIENT BURN-IN : 3.5 HRS I/P : 24VDC O/P : FULL LOAD Ta=40.5 °C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 24 VDC O/P : 125.48 % LOAD Ta : 25°C	TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 36VDC/21VDC O/P : FULL LOAD Ta= -5°C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40 °C NO DAMAGE	I/P : 36 VDC O/P : FULL LOAD Ta= 40 °C HUMIDITY= 95 %R.H	TEST : OK	P

5	TEMPERATURE COEFFICIENT	± 0.05 % (0-50°C)	I/P : 24VDC O/P : FULL LOAD	± 0.033 % (0-50°C)	P
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -25°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -15°C ~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 24VDC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK	P
9	CAPACITOR LIFE CYCLE	PSD-45B-12 : SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 24VDC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 24VDC O/P : FULL LOAD Ta=40 °C LIFE TIME (3) I/P : 24VDC O/P : 75% LOAD Ta=40 °C LIFE TIME		(1) 320348.2 HRS (2) 131028.5 HRS (3) 168157.4 HRS	P
10	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 329.3KHRS			P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2009/06/23	PRODUCT SAMPLE	PASS	ZOULF	HOWAY

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