



MODEL : SE-1500-48

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 150 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 67 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 43.2V- 56V	I/P : 230 VAC I/P : 200VAC O/P : MIN LOAD Ta : 25°C	39.55 V~ 57.69 V/ 230 VAC 39.54 V~ 57.69 V/ 200VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1%~ -1 % (Max)	I/P : 200 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.06 %~ -0.06 %	P
4	LINE REGULATION	V1 : 0.5 %~ -0.5 % (Max)	I/P : 200VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.02 %~ -0.02 %	P
5	LOAD REGULATION	V1 : 0.5 %~ -0.5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.06 %~ -0.06 %	P
6	SET UP TIME	230VAC : 150 ms (Max)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 67 ms	P
7	RISE TIME	230VAC : 12 ms (Max)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 5.2 ms	P
8	HOLD UP TIME	230VAC : 26 ms (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 31 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 5 %	P
10	DYNAMIC LOAD	V1 : 4800 mVp-p	I/P : 230 VAC O/P : FULL /Min LOAD 90%DUTY/ 1KHZ Ta : 25°C	252 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	180VAC-264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	173V-264V	P
			I/P : LOW-LINE-3V= 177 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 <u>Sec</u> . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 200VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	89 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	90.4 %	P
4	INPUT CURRENT	230V/ 17.5 A	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 11.26 A/ 230 VAC	P
5	INRUSH CURRENT	230V/ 60 A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 50 A/ 230 VAC	P
6	LEAKAGE CURRENT	< 3.5 mA/ 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1.15 mA N-FG : 1.1 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 %- 125 %	I/P : 230 VAC I/P : 200 VAC O/P : TESTING Ta : 25°C	114%/ 230 VAC 114%/ 200 VAC Shunt down Re-power ON	P
2	OVER VOLTAGE PROTECTION	CH1 : 57.6V~ 67.2 V	I/P : 230 VAC I/P : 200 VAC O/P : MIN LOAD Ta : 25°C	60.73 V/ 230 VAC 60.83V/ 200 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 75°C±5°C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Shut down Re-power ON	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	FAN LOCK TEST	POWER SUPPLY SHUT DOWN	I/P : 230 VAC O/P : FULL LOAD	OK	P
3	REMOTE CONTROL	Rc+ / Rc- 0V~ 0.8V POWER ON 4V~10V POWER OFF	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	0V ~ 1.8 V POWER ON 1.9V ~ 10 V POWER OFF	P
4	DC OK SIGNAL	POWER ON : 3.3V~5.6V POWER OFF : 0V~1V	I/P : 230 VAC O/P : FULL LOAD/NO LOAD Ta : 25°C	POWER ON : 5.235 V POWER OFF : 0 V	P
5	REMOTE SENSE	>0.25V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	➤ 0.25 V	P

6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 2G (5) Test Time : 1 hour in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
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M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SE-1500-24 : SUPPOSE C119 IS THE MOST CRITICAL COMPONENT I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME= 8511819 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME= 1346732 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 134.5 K HRS			P
3	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure : Above 20,000 hours @ TA 50°C			P

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min I/P-FG : 1.5 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 3.6 KVAC/min I/P-FG : 1.8 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 8.74 mA I/P-FG : 6.85 mA O/P-FG : 8.07 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C	I/P-O/P : 13 GΩ I/P-FG : 12.8 GΩ O/P-FG : 17 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C	16 mΩ	P
4	APPROVAL	TUV : Certificate NO : UL : File NO : E183223			P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CONDUCTION	EN55022 EN55011 CLASS B	I/P : 230 VAC (50HZ)/115V(60HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
2	RADIATION	EN55022 EN55011 CLASS B	I/P : 230 VAC (50HZ)/115V(60HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P



COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q900 Rated IRGP20B60PDPbF 20A/600V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Full Load (3)Output Short Ta : 25°C	(1) 414 V (2) 380 V (3) 402 V	P
2	Diode Peak Voltage	D100 Rated PA905C4R 20A/400V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Full Load (3)Output Short Ta : 25°C	(1) 236 V (2) 230 V (3) 242 V	P
3	Input Capacitor Voltage	C5 Rated 560u/400V 85°C SMQ	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 356.9 V (2) 383.6 V (3) 383.6 V	P
4	Control IC Voltage Test	U150 Rated SG3525AN : 8V- 40 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 12.729 V (2) 12.735 V (3) 12.736 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2008/12/22	RD SAMPLE	PASS	SANFORD SU	VINCENT TSENG
2009/3/11	PRODUCT SAMPLE W0901A26	PASS	SANFORD SU	VINCENT TSENG
2009/5/5	PRODUCT SAMPLE W0903C24	PASS	SANFORD SU	VINCENT TSENG

2003/12/12 A50-F023