

MODEL : SE-1500-27

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 150 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 40 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 25V- 30 V	I/P : 230 VAC I/P : 200VAC O/P : MIN LOAD Ta : 25°C	22.39 V- 32.14 V/ 230 VAC 22.39 V- 32.14 V/ 200 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1%- -1 % (Max)	I/P : 200 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.05 %- -0.05 %	P
4	LINE REGULATION	V1 : 0.5 %- -0.5 % (Max)	I/P : 200VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.03 %- -0.03 %	P
5	LOAD REGULATION	V1 : 0.5 %- -0.5 % (Max)	I/P : 230 VAC O/P : FULL -MIN LOAD Ta : 25°C	V1 : 0.05 %- -0.05 %	P
6	SET UP TIME	230VAC : 150 ms (Max)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 65 ms	P
7	RISE TIME	230VAC : 12 ms (Max)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 5 ms	P
8	HOLD UP TIME	230VAC : 26 ms (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 30 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 5 %	P
10	DYNAMIC LOAD	V1 : 2700 mVp-p	I/P : 230 VAC O/P : FULL /Min LOAD 90%DUTY/ 1KHZ Ta : 25°C	269 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	180VAC-264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	173 V-264V	P
			I/P : LOW-LINE-3V= 177 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 200VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	88 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	89.5 %	P
4	INPUT CURRENT	230V/ 17.5 A	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 11.38 A/ 230 VAC	P
5	INRUSH CURRENT	230V/ 60 A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 50 A/ 230 VAC	P
6	LEAKAGE CURRENT	< 3.5 mA / 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1 mA N-FG : 1 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 %- 125 %	I/P : 230 VAC I/P : 200 VAC O/P : TESTING Ta : 25°C	116%/ 230 VAC 115%/ 200 VAC Shut down Re-power ON	P
2	OVER VOLTAGE PROTECTION	CH1 : 31V- 35 V	I/P : 230 VAC I/P : 200 VAC O/P : MIN LOAD Ta : 25°C	32.54V/ 230 VAC 32.54V/ 200 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 75°C±5°C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Shut down Re-power ON	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	FAN LOCK TEST	POWER SUPPLY SHUT DOWN	I/P : 230 VAC O/P : FULL LOAD	OK	P
3	REMOTE CONTROL	Rc+ / Rc- 0V~ 0.8V POWER ON 4V~10V POWER OFF	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	0V ~ 1.7 V POWER ON 1.8V ~10 V POWER OFF	P
4	DC OK SIGNAL	POWER ON : 3.3V-5.6V POWER OFF : 0V-1V	I/P : 230 VAC O/P : FULL LOAD/NO LOAD Ta : 25°C	POWER ON : 5.239 V POWER OFF : 0 V	P
5	REMOTE SENSE	>0.25V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	➤ 0.25 V	P

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																																																																																						
1	TEMPERATURE RISE TEST	MODEL : SE-1500-24			P																																																																																																																																																						
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 112 % LOAD Ta : 25 °C	TEST : OK	P																																																																																																																																																						
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 230 VAC O/P : 100 % LOAD Ta : -25 °C	TEST : OK	P																																																																																																																																																						
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta : 50 °C HUMIDITY= 95 %R.H	TEST : OK	P																																																																																																																																																						
5	TEMPERATURE COEFFICIENT	±0.05 % (0-50°C)	I/P : 230 VAC O/P : FULL LOAD	±0.0035 % (0-50°C)	P																																																																																																																																																						

6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 2G (5) Test Time : 1 hour in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
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M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SE-1500-24 : SUPPOSE C119 IS THE MOST CRITICAL COMPONENT I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME= 8511819 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME= 1346732 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 134.5 K HRS			P
3	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure : Above 20,000 hours @ TA 50°C			P

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min I/P-FG : 1.5 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 3.6 KVAC/min I/P-FG : 1.8 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 8.05 mA I/P-FG : 6.26 mA O/P-FG : 8.20 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C	I/P-O/P : 14 GΩ I/P-FG : 13.6 GΩ O/P-FG : 20.9 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C	16 mΩ	P
4	APPROVAL	TUV : Certificate NO : UL : File NO : E183223			P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CONDUCTION	EN55022 EN55011 CLASS B	I/P:230 VAC (50HZ)/115V(60HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
2	RADIATION	EN55022 EN55011 CLASS B	I/P:230VAC (50HZ) /115V(60HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P



COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q900 Rated IRGP20B60PDPbF 20A/600V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Full Load (3)Output Short Ta : 25°C	(1) 412 V (2) 382 V (3) 406 V	P
2	Diode Peak Voltage	D100 Rated ESAD92-02R 20A/200V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Full Load (3)Output Short Ta : 25°C	(1) 137 V (2) 129 V (3) 150 V	P
3	Input Capacitor Voltage	C5 Rated 560u/400V 85°C SMO	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 355.5 V (2) 381.5 V (3) 381.5 V	P
4	Control IC Voltage Test	U150 Rated SG3525AN : 8V- 40 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 12.746 V (2) 12.750 V (3) 12.750 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2008/12/22	RD SAMPLE	PASS	SANFORD SU	VINCENT TSENG
2009/3/11	PRODUCT SAMPLE W0901A26	PASS	SANFORD SU	VINCENT TSENG
2009/5/5	PRODUCT SAMPLE W0903C24	PASS	SANFORD SU	VINCENT TSENG

2003/12/12 A50-F023