



# Test Report: HDR-150-15

---

150W Ultra Slim Step Shape DIN Rail

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

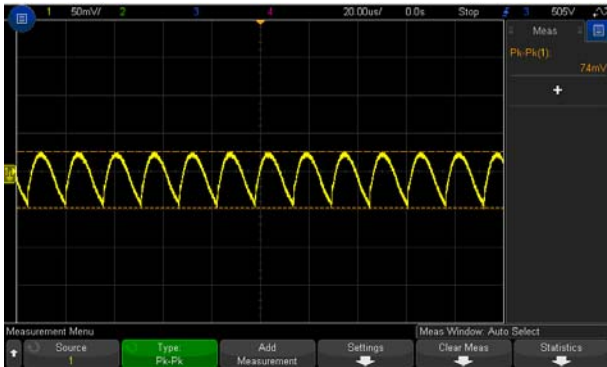
ENVIRONMENT TEST

DESIGN VERIFY TEST

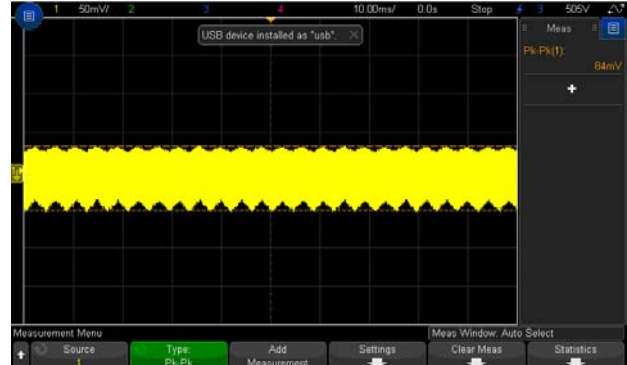
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 13.5V~ 18.0V	I/P : 230 VAC O/P : MIN LOAD Ta : 25°C	13.05V~18.5V
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -1.0%~1.0%	I/P: 85VAC /277VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.23%~0.23%
3	LINE REGULATION (Max)	V1: -1.0%~ 1.0%	I/P: 85VAC~ 277VAC O/P:FULL LOAD Ta:25°C	V1 : -0.01%~0.08%
4	LOAD REGULATION(Max)	V1: -1.0%~1.0%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.23%~0.23%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	2.0%
6	RIPPLE & NOISE(Max )	V1: 120mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 84mVp-p

high frequency (V1) :



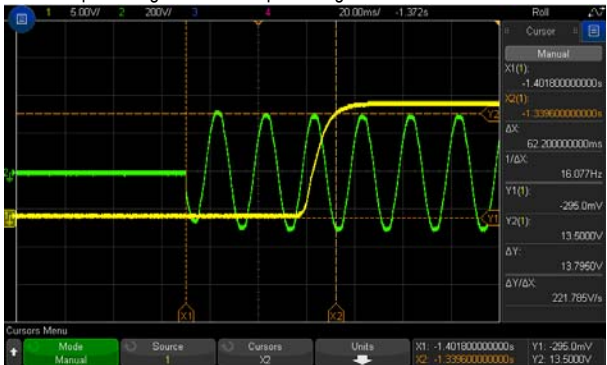
low frequency (V1):



7	SET UP TIME(Max)	230VAC/500ms 115VAC/500ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 62.2 ms 115VAC/ 83.0ms
---	------------------	------------------------------	--	-----------------------------------

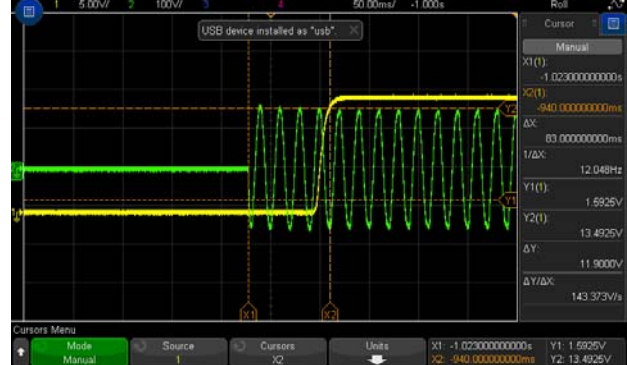
INPUT=230VAC/50HZ @ FULL LOAD

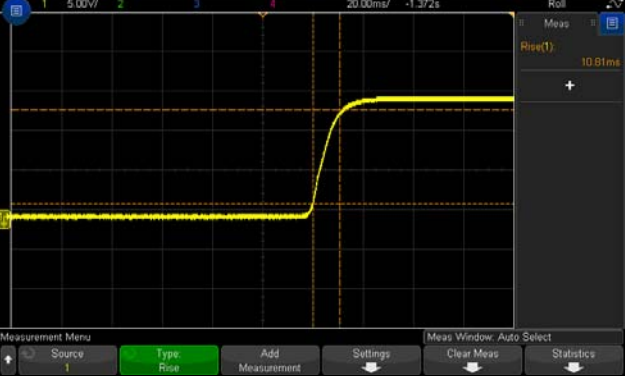
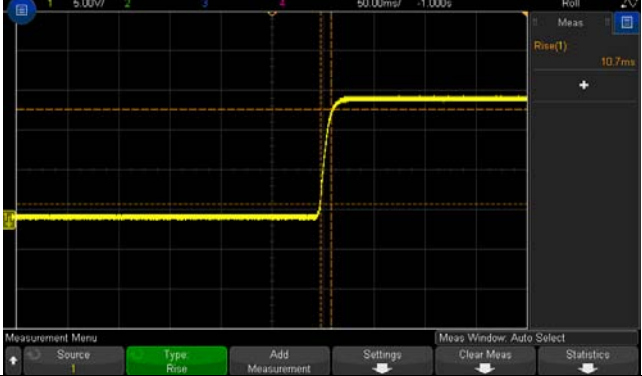
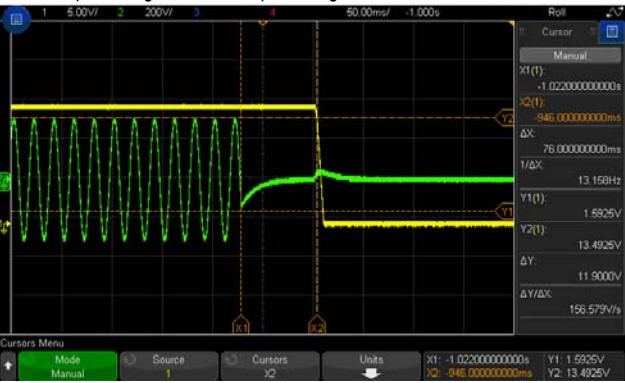
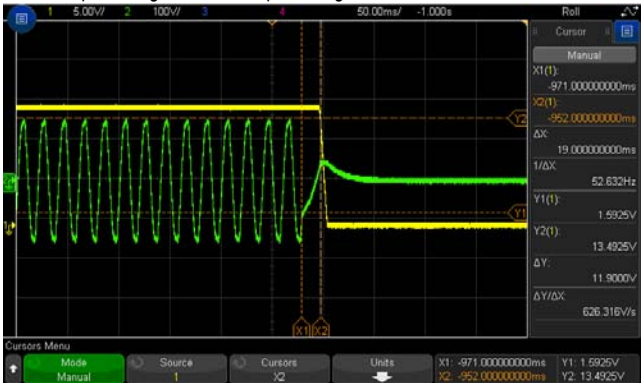
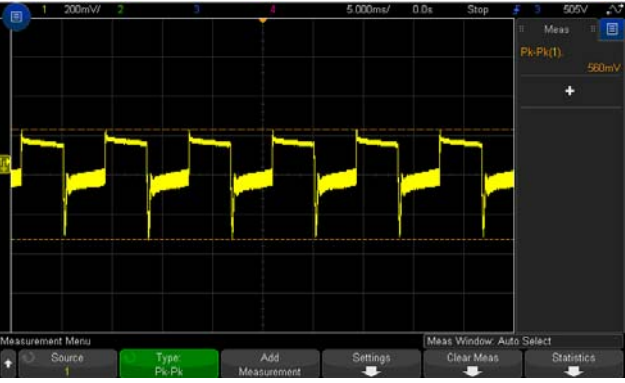
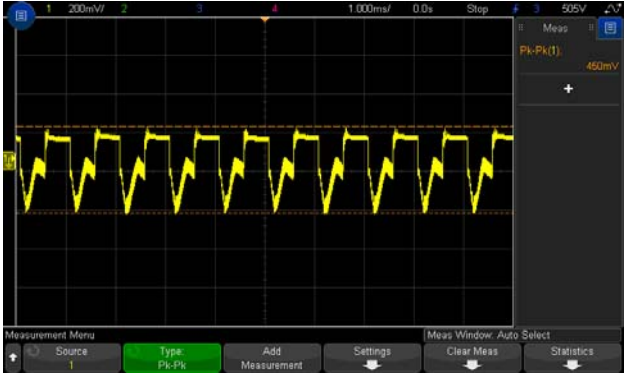
CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

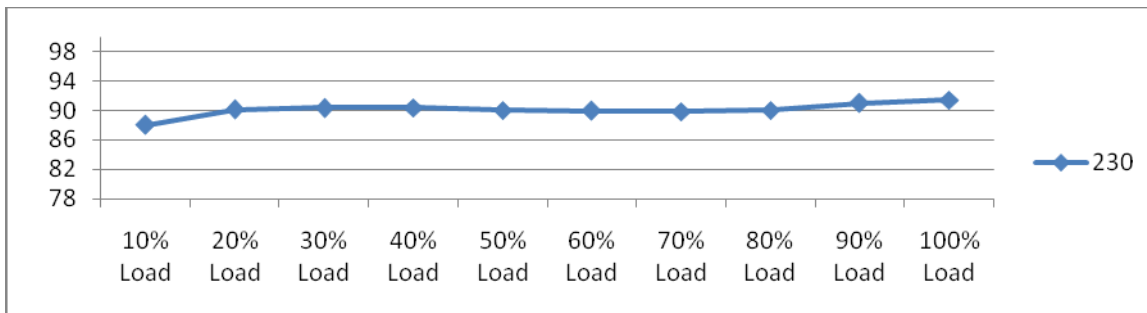


8	RISE TIME (Max) 230VAC/60ms 115VAC/60ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 10.8ms 115VAC/ 10.7ms
INPUT=230VAC/50HZ @ FULL LOAD 		INPUT=115VAC/60HZ @ FULL LOAD 	
9	HOLD UP TIME (Typ.) 230VAC/30ms 115VAC/12ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 76ms 115VAC/ 19ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
10	DYNAMIC LOAD V1: 1500 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1) (2) V1: 560mVp-p 450mVp-p
FULL /50% LOAD 50%DUTY / 120HZ (V1) 		FULL /50% LOAD 50%DUTY / 1KHZ (V1) 	

INPUT FUNCTION TEST

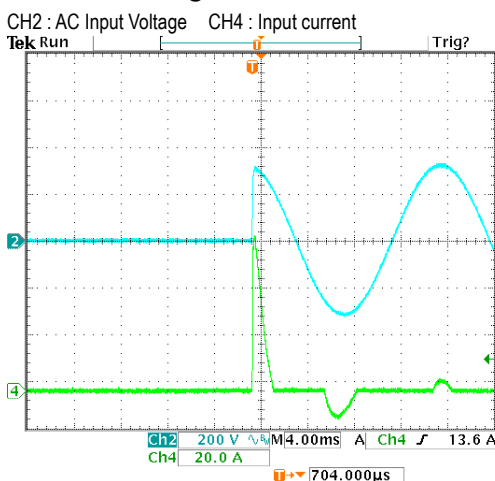
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC~277VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	72V~277V
			I/P: LOW-LINE-3V=82 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:85VAC ~277 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 1.6A 115V/ 3.0A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=1.08A/ 230VAC I=1.91A/ 115VAC
4	NO LOAD POWER CONSUMPTION	< 0.3W	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	0.1W
5	EFFICIENCY(Typ.)	89.5%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	91.4%

EFFICIENCY vs LOAD

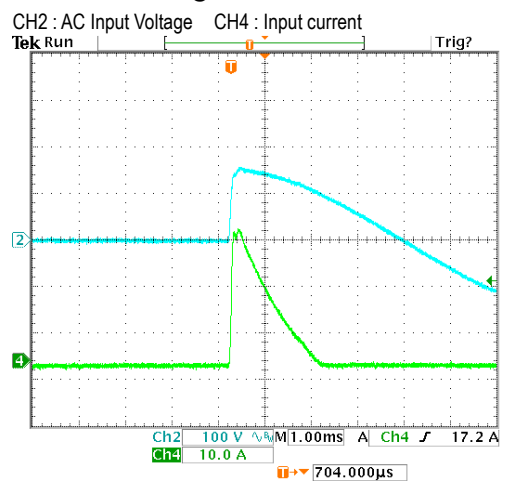


6	INRUSH CURRENT(Typ.)	230V / 70A	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I=66.4A/ 230VAC I=28.4A/ 115VAC
		115V / 35A COLD START		

INPUT=230VAC/50HZ @ FULL LOAD



INPUT=115VAC/50HZ @ FULL LOAD



**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~135%	I/P: 277VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta:25°C	115.8%/ 277VAC 115.8%/ 230VAC 115.8%/115VAC PROTECTION TYPE : Constant current limiting, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	18.8V~22.5V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta:25°C	20.3V/ 277VAC 20.3V/ 230VAC 20.3V/ 88VAC PROTECTION TYPE : Shut down o/p voltage, repower on to recover
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Constant current limiting, recovers automatically after fault condition is removed

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q4 Rated : 650 V	AC ON/OFF I/P: High-Line +3V =280V VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 535V (2) 495V (3) 535V
2	O/P MOFET	Q100 Rated : 100 V	AC ON/OFF I/P: High-Line +3V =280 V O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 82V (2) 68V (3) 82V
3	Input Capacitor Voltage	C5 Rated : 120 $\mu$ / 400 V	I/P: High-Line +3V =280V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue Ta:25°C	(1) 396V (2) 398V (3) 398V (4) 388 V
4	Control IC Voltage Test	U1 Rated : 0V~ 35 V  U100 Rated : 0V~ 37 V	AC ON/OFF I/P: High-Line +3V =280 V O/P(1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin(Low LINE) Ta:25°C	U1 (1) 19.6V (2) 12.0V (3) 12.0V (4) 19.6V (5) 14.8V  U100 (1) 15.6V (2) 1.9V (3) 4.2V (4) 20.2V (5) 13.6V
5	Clamp Diode Peak Voltage	D10 Rated : 1000 V	AC ON/OFF I/P : High-Line +3V = 280 V O/P : (1) Dynamic Load 90%Duty/1KHz (2) Full load continue Ta : 25°C	(1) 495V (2) 495V

### SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min	I/P-O/P: 4.4 KVAC/min Ta:25°C	I/P-O/P:1.41mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE

### E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2  <input type="checkbox"/> LIGHT INDUSTRY AIR: 8KV / Contact: 4KV <input checked="" type="checkbox"/> INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 <input type="checkbox"/> LIGHT INDUSTRY INPUT : 1KV <input type="checkbox"/> MEDICAL <input checked="" type="checkbox"/> INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report.			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																												
1	TEMPERATURE RISE TEST	MODEL : HDR-150-12 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25.3 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 45.3 °C																																																																														
		<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 25.3 °C</th> <th>HIGH AMBIENT Ta= 45.3 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>U1</td><td>70.0°C</td><td>90.5°C</td></tr> <tr><td>2</td><td>LF1</td><td>42.5°C</td><td>54.0°C</td></tr> <tr><td>3</td><td>LF2</td><td>58.0°C</td><td>74.5°C</td></tr> <tr><td>4</td><td>BD1</td><td>67.9°C</td><td>84.8°C</td></tr> <tr><td>5</td><td>T2</td><td>55.8°C</td><td>88.4°C</td></tr> <tr><td>6</td><td>C5</td><td>57.8°C</td><td>78.9°C</td></tr> <tr><td>7</td><td>RTH2</td><td>72.2°C</td><td>93.9°C</td></tr> <tr><td>8</td><td>C10</td><td>80.8°C</td><td>92.1°C</td></tr> <tr><td>9</td><td>T1CORE</td><td>84.8°C</td><td>101.7°C</td></tr> <tr><td>10</td><td>T1COIL</td><td>95.4°C</td><td>108.0°C</td></tr> <tr><td>11</td><td>Q4</td><td>64.3°C</td><td>95.8°C</td></tr> <tr><td>12</td><td>L100</td><td>86.7°C</td><td>97.1°C</td></tr> <tr><td>13</td><td>Q100</td><td>78.6°C</td><td>95.2°C</td></tr> <tr><td>14</td><td>D10</td><td>88.5°C</td><td>101.0°C</td></tr> <tr><td>15</td><td>R1</td><td>89.7°C</td><td>95.0°C</td></tr> <tr><td>16</td><td>C105</td><td>85.2°C</td><td>93.1°C</td></tr> <tr><td>17</td><td>C104</td><td>82.7°C</td><td>90.7°C</td></tr> <tr><td>18</td><td>C107</td><td>69.3°C</td><td>94.0°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 25.3 °C	HIGH AMBIENT Ta= 45.3 °C	1	U1	70.0°C	90.5°C	2	LF1	42.5°C	54.0°C	3	LF2	58.0°C	74.5°C	4	BD1	67.9°C	84.8°C	5	T2	55.8°C	88.4°C	6	C5	57.8°C	78.9°C	7	RTH2	72.2°C	93.9°C	8	C10	80.8°C	92.1°C	9	T1CORE	84.8°C	101.7°C	10	T1COIL	95.4°C	108.0°C	11	Q4	64.3°C	95.8°C	12	L100	86.7°C	97.1°C	13	Q100	78.6°C	95.2°C	14	D10	88.5°C	101.0°C	15	R1	89.7°C	95.0°C	16	C105	85.2°C	93.1°C	17	C104	82.7°C	90.7°C	18	C107	69.3°C	94.0°C		
NO	Position	ROOM AMBIENT Ta= 25.3 °C	HIGH AMBIENT Ta= 45.3 °C																																																																													
1	U1	70.0°C	90.5°C																																																																													
2	LF1	42.5°C	54.0°C																																																																													
3	LF2	58.0°C	74.5°C																																																																													
4	BD1	67.9°C	84.8°C																																																																													
5	T2	55.8°C	88.4°C																																																																													
6	C5	57.8°C	78.9°C																																																																													
7	RTH2	72.2°C	93.9°C																																																																													
8	C10	80.8°C	92.1°C																																																																													
9	T1CORE	84.8°C	101.7°C																																																																													
10	T1COIL	95.4°C	108.0°C																																																																													
11	Q4	64.3°C	95.8°C																																																																													
12	L100	86.7°C	97.1°C																																																																													
13	Q100	78.6°C	95.2°C																																																																													
14	D10	88.5°C	101.0°C																																																																													
15	R1	89.7°C	95.0°C																																																																													
16	C105	85.2°C	93.1°C																																																																													
17	C104	82.7°C	90.7°C																																																																													
18	C107	69.3°C	94.0°C																																																																													
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 120 % LOAD Ta : 25°C	TEST : OK																																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 277VAC/100VAC O/P : 100 % LOAD Ta= -30 °C	TEST : OK																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C /95 %R.H NO DAMAGE	I/P : 285 VAC O/P : FULL LOAD Ta= 45 °C HUMIDITY= 95 %R.H	TEST : OK																																																																												
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C(0~45°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.0067 %/°C(0~45°C)																																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~+90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																																												



7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test	TEST : OK												
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C 2 Din Rail <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 60%;"></th> <th style="width: 20%;">Displacement</th> <th style="width: 20%;">Acceleration</th> </tr> </thead> <tbody> <tr> <td>2 (+3/-0) Hz up to 15Hz</td> <td>± 2.5mm</td> <td>-----</td> </tr> <tr> <td>15Hz up to 50Hz</td> <td>-----</td> <td>2.3g</td> </tr> <tr> <td>Sweep rate</td> <td colspan="2">Max 1 Octave/minute</td> </tr> </tbody> </table>		Displacement	Acceleration	2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----	15Hz up to 50Hz	-----	2.3g	Sweep rate	Max 1 Octave/minute		TEST : OK
	Displacement	Acceleration													
2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----													
15Hz up to 50Hz	-----	2.3g													
Sweep rate	Max 1 Octave/minute														
9	CAPACITOR LIFE CYCLE	SUPPOSE C104 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 45 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 45 °C LIFE TIME	(1) 106475.4 HRS (2) 36877.5 HRS (3) 78848.6 HRS (4) 166200.3 HRS												
10	MTBF	Conducted by Parts Stress Analysis Prediction 536K hrs min. MIL-HDBK-217F (25°C)													
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours													

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ

2018.4.30 GP-A50-F010