

HONGER GLK SERIES COIL FEEDING LINE

1. GLK2 for coil thickness 0.3-3.2mm

Model	GLK2-400	GLK2-500	GLK2-600	GLK2-800	GLK2-1000
Material Yield Strength (N/mm ²)	≤245				
Material Tensile Strength	≤392				
Coil Width (mm)	50-400	50-500	50-600	50-800	50-1000
Coil Thickness (mm)	0.3-3.2				
Feeding Length (mm)	9999.99				
Coil I.D. (mm)	Φ480-Φ520				
Coil O.D. (mm)	Φ1200				
Max. Coil Weight (kgs)	3000	3000	5000	5000	7000
Feeding Speed (m/min)	16-24				
Feeding Precision	±0.1mm				
Straightener Roller	Φ48mm*11pcs			Φ68mm*7pcs Up4/Down3	
Feeding Roller	Φ68mm*2pcs			Φ88mm*2pcs	
Auxiliary Roller	N/A				
Pressing Arm	Pneumatic Type				
Uncoiler Motor	1.5kw	1.5kw	2.2kw	2.2kw	3.7kw
Servo Motor	2.9kw	2.9kw	2.9kw	4.4kw	5.5kw
Feeding Line Height	Motor-driven ,Feeding line height ± 100mm				
Expansion	Hydraulic				
Feeding Direction	L→R				
Pneumatic Pressure	0.5Mpa				
Uncoiling Direction	Counterclockwise				
Hydraulic Pressure	70 kg/mm ²				

2. GLK3 for coil thickness 0.5-4.5mm

Model	GLK3-400	GLK3-500	GLK3-600	GLK3-800	GLK3-1000	GLK3-1300
Material Yield Strength (N/mm ²)	≤245					
Material Tensile Strength	≤392					
Coil Width (mm)	70-400	70-500	70-600	70-800	70-1000	70-1300
Coil Thickness (mm)	0.5-4.5					
Feeding Length (mm)	9999.99					
Coil I.D. (mm)	Φ480-Φ520					
Coil O.D. (mm)	Φ1200					
Max. Coil Weight (kgs)	3000	3000	5000	5000	7000	10000
Feeding Speed (m/min)	16-24					
Feeding Precision	±0.15mm					
Straightener Roller	Φ68mm*7pcs Up4/Down3					
Feeding Roller	Φ88mm*2pcs					
Auxiliary Roller	N/A	N/A	N/A	1group	2groups	3groups
Pressing Arm	Pneumatic Type					
Uncoiler Motor	1.5kw	1.5kw	2.2kw	2.2kw	3.7kw	5.5kw
Servo Motor	4.4kw	4.4kw	4.4kw	5.5kw	5.5kw	7.5kw
Feeding Line Height	Motor-driven ,Feeding line height ± 100mm					
Expansion	Hydraulic					
Feeding Direction	L→R					
Pneumatic Pressure	0.5Mpa					
Uncoiling Direction	Counterclockwise					
Hydraulic Pressure	70 kg/mm ²					

3. GLK4 for coil thickness 0.6-6.0mm

Model	GLK4-400	GLK4-500	GLK4-600	GLK4-800	GLK4-1000	GLK4-1300
Material Yield Strength (N/mm ²)	≤245					
Material Tensile Strength	≤392					
Coil Width (mm)	70-400	70-500	70-600	70-800	70-1000	70-1300
Coil Thickness (mm)	0.6-6.0					
Feeding Length (mm)	9999.99					
Coil I.D. (mm)	Φ508					
Coil O.D. (mm)	Φ1400					
Max. Coil Weight (kgs)	5000	5000	5000	7000	7000	10000
Feeding Speed (m/min)	16-24					
Feeding Precision	±0.15mm					
Straightener Roller	Φ68mm*7pcs Up4/Down3					
Feeding Roller	Φ88mm*2pcs					
Auxiliary Roller	3groups					
Pressing Arm	Pneumatic Type					
Uncoiler Motor	2.2kw	2.2kw	2.2kw	3.7kw	3.7kw	7.5kw
Servo Motor	5.5kw	5.5kw	7.5kw	7.5kw	11kw	11kw
Feeding Line Height	Motor-driven ,Feeding line height ± 100mm					
Expansion	Hydraulic					
Feeding Direction	L→R					
Pneumatic Pressure	0.5Mpa					
Uncoiling Direction	Counterclockwise					
Hydraulic Pressure	70 kg/mm ²					

4. GLK-H for high strength material

Please contact with our sales team to find a suitable configuration for your high strength material:

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