



HANGZHOU CANDID I/E CO., LTD.

Add: Rm. 703, No. 346 Qingtai Street, Hangzhou 310009, China

Tel: +86 571 87924031; Fax: +86 571 87031097; Contact Person: Michael Bo

Website: www.china-equipments.com Email: zmec@china-equipments.com

Straight Line Wire Drawing Machine

Main Technical Parameter

Type	300	350	400	450	500	560	600	700	800
Material Intensity	≤1250Mpa								
Drawing Passes	2 ~ 11	2 ~ 11	2 ~ 11	2 ~ 12	2 ~ 12	2 ~ 12	2 ~ 12	2 ~ 9	2 ~ 9
Max. Dia. Of Inlet Wire	2.8mm	3.5mm	4.2mm	50mm	5.5mm	6.5mm	8mm	10mm	12.7mm
Min. Dia. Of Outlet Wire	0.5mm	0.6mm	0.75mm	1.0mm	1.2mm	1.4mm	1.6mm	2.2mm	2.6mm
Max. Speed Of Drawing	~ 25m/s	~ 20m/s	~ 20m/s	~ 16m/s	~ 15m/s	~ 15m/s	~ 12m/s	~ 12m/s	~ 8m/s
Drawing Power	7.5~18.5kw	11~22kw	11~30kw	15~37kw	22~45kw	22~55kw	30~75kw	45~90kw	55~110kw





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Wheel Type Wire Drawing Machine

Main Technical Parameter

Type	560	550	450	350
Material Intensity	$\delta b \geq 110 \text{kg/mm}^2$	120kg/mm ²	128kg/mm ²	$\delta b \leq 140 \text{kg/mm}^2$
Max. Dia. Of Inlet Wire	6.5mm-4.4mm	6.5mm	4mm	2.6-1.5mm
Min. Dia. Of Outlet Wire	2.6mm-1.8mm	2.2mm	1.6mm	1.2-0.8mm
Block	1	1	1	1
Max. average condensation	0.3	20%	20%	21%
Total Condensation	78-88.5%	78%	77.90%	78%
Max. Speed of Block	245m/min	260m/min	280m/min	200m/min
Total Power	22/30kw	18.5/22kw	11/15kw	5.5/7.5kw





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Water Tank Wire Drawing Machine

Main Technical Parameter

Model	LT ₁ -11/ 350	LT ₁ -17/280	LT ₁ -17/150
Qty.of Die(piece)	11	17	17
Max. Inlet Dia.(mm)	2.8-2.5	2.5-2.0	0.56-0.45
Min. outlet Dia.(mm)	1.4-1.2	0.9-0.45	0.15-0.08
Speed(m/min)	160-350	460-600	300-500
Power(kw)	22/30	22/30	4/5.5
Weight(kg)	4000	4500	1200
Dimension(cm)	240X140X120	220X122X110	150X68X85

