

Coil Nail Production Line

A. PROCESS FLOW

Nail Making >> Nail Welding & Coiling

B. MACHINE COMPOSITION

1. Main machine:

1.1. Nail Making Machine

1.2. Coil Nail Making Machine

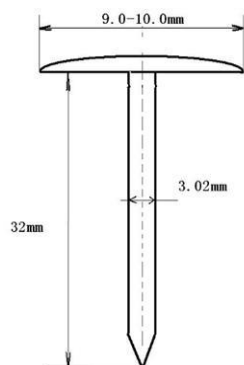
2. Auxiliary Equipment

2.1. Nail Thread Rolling Machine

2.2. Nail Washing Machine

2.3. Cutting Tool Grinder

C. SECTION DRAWING OF NAIL



D. MACHINE SPECIFICATION

1. Coil Roofing Nail Machine

Model: JDJ-A

Range of Nail Dia.: 1.6mm-4.1mm

Range of Nail Length: 30mm-100mm

Output: 3000pcs/min.

Rated Power: 3kw

Power of Nail Feeding System: 0.75kw



HANGZHOU CANDID I/E CO., LTD.

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Contact Person: Michael Bo

Website: www.china-equipments.com

Email: zmec@china-equipments.com

Power of Welding System: 20kw, 1000-2000A

Power Supply: 3 phases AC 380V 50-60HZ

Packing: packed in 2 wooden cases

Packing Size: 3000 x 1500 x 1800mm

2000 x 1200 x 800mm

Weight: 1600kg

Unit Price (FOB Shanghai): US\$18,000.00

2. Normal Coil Nail Machine

Model: JDJ-B

Range of Nail Dia.: 1.6mm-4.1mm

Range of Nail Length: 30mm-100mm

Output: 3000pcs/min.

Rated Power: 3kw

Power of Nail Feeding System: 0.75kw

Power of Welding System: 20kw, 1000-2000A

Power Supply: 3 phases AC 380V 50-60HZ

Packing: packed in 2 wooden cases

Packing Size: 3000 x 1500 x 1800mm

2000 x 1200 x 800mm

Weight: 1600kg

Unit Price (FOB Shanghai): US\$17,600.00



3. Nail Making Machine (Z94-3.4NC)

Dia. Of Nail: 1.8-3.4mm

Length of Nail: 30-70mm

Dia. Of Nail Cap: 2.7-5.6mm

Output: 300pcs/min

Motor Power: 3KW

Unit Price (FOB Shanghai): US\$ 4,600.00

4. Nail Making Machine (Z94-4.5NC)



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Dia. Of Nail: 2.8-4.5mm

Length of Nail: 50-105mm

Dia. Of Nail Cap: 4.2-6.8mm & 7-11mm

Output: 260pcs/min

Motor Power: 3KW

Unit Price (FOB Shanghai): US\$ 6,000.00



E. AUXILIARY EQUIPMENTS

1. Thread Rolling Machine (make threaded shank & ring shank)

Max. Dia.: 4.5mm

Max. Length: 100mm

Motor Power: 4kW

Max. Speed: 800pcs / min.

Dimension: 1600*1600*1900mm

Weight: 1500kg

Unit Price (FOB Shanghai): US\$ 7,000.00

Threading Mould: US\$ 1,000.00/set





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2. Nail Washing Machine (SD1000)

Capacity: 1000 kg (actual: 700~800kg)

Power: 7.5 kW



3. Cutting Tool Grinder (2M6-6)



F. PICTURE OF FINISHED NAILS

