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WORLDWIDE PARTNER IN SANDBLASTING



Hangzhou Kafan Machinery&Equipment Co.,Ltd









ABOUT KAFAN



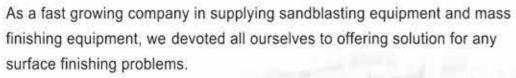
We are a professional manufacturer of surface finishing machinery



Kafan, is a brand under the COLO group specializing in sandblasting equipment and mass finishing equipment. We have worked on worldwide market for 10 years, because of the superior technology, quality, service, we've exported into more than 100 countries, establishing long term business with distributors in US, Mexico, Russia, Poland, UK, Germany, South Africa, Vietnam, Thailand, etc.



Located in Hangzhou, China, we own a manufacturing base of 3600 square meter, around 100 employees and 24 sets production equipment, dividing into technical department, sales department, after-sale department, production department, QC department, manage and finance department, etc.







Suction type sandblasting machine



Application:

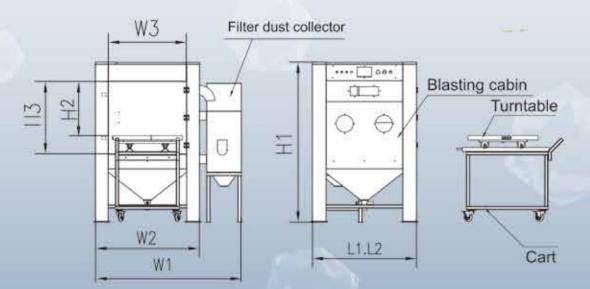
KF Manual blasting Cabinet ideal for removing scale, heavy rust from automotive parts, clean up rusty tools. Etch glass or any other special application.





Details:

- Built-in dust collector to keep your sandblasting area free of dust particles.
- Foot pedal to control flow of abrasives from sandblasting gun
- Air pressure regulator powerful enough to propel light or weight abrasive, such as glass beads and garnet.
- Turntables and loading tracks with cart are available for efficiency improvements in loading heavy parts and blasting.



Model	Working Dimensions L2*W2*H2(mm)	Overall Dimensions L1*W1*H1(mm)	Opening Size W3*H3(mm)	Turntable Dimensions (optional)	Loading weight (kgs)	
KF-6050	600*500*630	600*980*1340	430*470		100	
KF-9080	900*800*630	900*1280*1640	430*670		100	
KF-1010	1000*1000*630	1000*1480*1840	630*770		150	
KF-1212	1200*1200*630	1200*1680*1840	830*770		200	
KF-9080FTA	900*800*630	900*1280*1640	430*670	Ф600mm	100	
KF-9080FA	900*800*630	900*1280*1640	430*670	Ф600mm	100	
KF-1010FTA	1000*1000*630	1000*1480*1840	630*770	Ф700mm	150	
KF-1010FA	1000*1000*630	1000*1480*1840	630*770	Ф700mm	150	
KF-1212FTA	1200*1200*630	1200*1680*1840	830*770	Ф800mm	200	
KF-1212FA	1200*1200*630	1200*1680*1840	830*770	Ф800mm	200	

Remark:

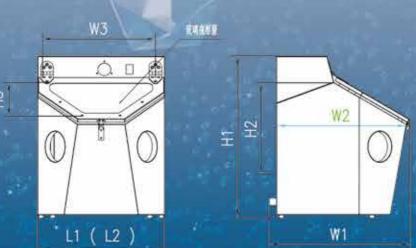
- Cyclone, Turntable and cart are optional
- FTA-With Turntable and Cart
- FA-Only turntable without Cart

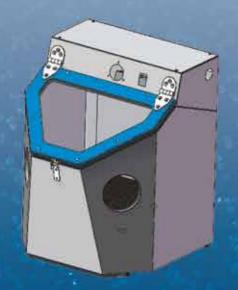
Desktop sandblasting machine



COLO-4234T

- Outer Dimension:
 L500mm * W430mm * H560mm
- Working window size:
 L400mm * W300mm * H420mm
- Dust Blower: 1 pcs
- Lighting:
 Explosion-proof energy-saving lamps 1 pcs
- Dust bag: 1 pcs
- Sandblasting gun nozzle with boron carbide: 1 sets
- . Sandblasting hose: 1 pcs
- . Sandblasting gloves and cuff: 1 pair
- Working inspect screen: 1 pcs
- Window glass: 1pcs
- · Pedal: 1pcs
- Solenoid regulator: 1 post
- Body material: glass fiber reinforced plastic/cold plate
- Power Requirements: 220V/110V as request
- Air source: 4-8bar air compressor









Two pen sandblaster



Microblaster standard fitted with two microblasting tanks for aluminum oxide or micro glassbeads for final polishing.

The working chamber provides for a collection compartment for disposable abrasive products, separated by a filtering grate. The front large viewing section is fully transparent allowing for greater visibility inside the blasting chamber.

This model offers the most convenient quality/price ratio.

Microblasting tanks: 2

Available nozzles: 0.8mm for grainsize from 75 to 95μm;

1.2mm from 95 to 110µm;

0.5mm for 5µm; 2.0mm for 250µm

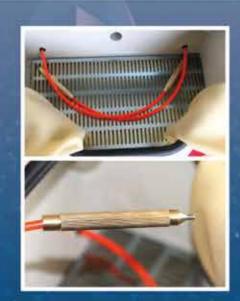
Operation: electric foot-control and selector switch

Hand sleeves: high sensitivity latex gloves

• Overall dimensions: 410x385x415mm

Working pressure: 1.5-5.0 BAR

Working area: L380*W420*H290mm



Multi station sandblasting cabinet





COLO-2010-2 working room

Technical Parameters:

 Dimensions: 2100* 1250* 1800(L*W*H mm)

 Working room size: 2000 * 1000* 850(L*W*H mm)

 Dust blower: 0.70KW 220V 50HZ (110V / 60HZ)

Lighting: 20W fluorescent lamp 2pcs

Number of nozzles:
 2 (with aluminum boron carbide nozzle)

Shell:
 2.5mm cold-rolled steel plate welded

Perspective window: 2 frames

Under the sand bucket: 2pcs

• Footswitch: 2pcs

Workbench openings:
 4pcs, a total of 2 pairs of gloves

Door: double side door 1000high*1000 wide(mm)

 Air pressure is greater than:
 5bar (kg / cm4) (air compressoris about 1 cubic meter of demand-side equipment)

 Working room sandblasting cabin: 500 kg (can be done non-calibration size)

• Total power: 1.5KW or so

Total weight: 1.2 tons

 Double gun sandblasting efficiency: 120 m²/h

This sand blasting machine is suitable for the workpiece of relatively large size, designed to be 2-3 worker at the same time operation, energy saving, vbut also improve the work efficiency

Equipment work room size: 2800mm long X1000mm wide X750mm high





Rolling stone sandblasting machine



Automatic and manual sandblasting machine



3 pcs automatic blast gun and 1 manual blast gun

- Working chamber size: 1000 * 1000 * 800mm
- Machine lighting: 110-220V 50-60HZ
- Power supply: 3phases ,voltage as required
- Compressed air source: 5-7bar (kg / cm2)
- Dust removal method: filter dust, the use of pneumatic automatic / vibration cleaning
- Machine weight: 380kg













Application & Feature

Manual or automatic model switched by one keyboard, Automatic rotation, Automatic turntable, Multiple guns selection, Intelligent board, Filter element filtration, Pulse dust removal

Mode switched by one keyboard
 Close automatic gun swing
 Close automatic turntable rotation
 Automatic time selection mode
 Selection of multiple sandblasting modes
 Environmental protection and energy - saving
 Automatic dust-removing machine
 Wide application of multiple workpiece
 Pulse filter dust-removing machine

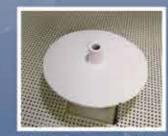
Options of various turntables or loading tools for sandblasting process



For wide products



For heavy products



For bottles or cylinder



For small part

Various sand blasting application









Wet sandblasting cabinet





Advantages

- Dust free, deep cleaning without imbedded abrasive
- . Combines steps; washing and blasting
- * Warping reduced/eliminated
- Closed loop filtration/rinsing is standard on all
- systems
- Wide range of cosmetic finish options; matt to luster

Applications

This machine is suitable for sub-photoelectric processing, light decoration processing, rubber and plastic mold cleaning. It is applied in sandblasting of various machines or spare parts: stainless steel products, aluminum products, gold and silver jewelry, crystal glass products, electrical parts, metal products, etc.

Wet sand blasting machine

- This sand blasting machine adopts sand mixed with water for sandblasting, making more delicate surface, less abrasive
 consumption, whose gun can be fixed as well as hand operation, light and flexible, easy to operate.
- The dry sand blasting machine can be installed a sand-jet pump, designed and manufactured as the same type of wet sand blasting machine
- This sand blasting machine can be automatic or semi-automatic based on customer's requirements.



Sandblasting gun with alumium jacket



Materail: Boron carbide Diameter: 6/8/10mm Length: 35mm



Water special spray gun



Wet nozzle



Diameter 25*32mm





Wet sandblasting cabinet

Model	KF-1610W(double guns)	KF-1212W	KF-1010W	KF-9080W
Working size(mm)	1600*1000*800	1200*1200*800	1000*1000*850	900*800*800
Weight	420kg	350kg	300kg	280kg
Loading	100-140kg	80-120kg	50-80kg	30-50kg
Packing size (mm)	1700*1500*2000	1300*1700*2000	1100*1500*2000	1000*1200*2000
Motor	3KW	2.2KW	1.5KW	1.5KW



High pressure sandblasting machine

Technical parameters

- Dimension size: 900*1350(including dust box)*1900(L*W*H mm)
- Working chamber size: 900*800*800(L*W*H mm)
- Dust box size: 430*430*1600(L*W*H mm)
- Dusting fan power: 0.55kw
- Dust removal method: bag pulse dust
- Lighting: LED 18W lamp 1 pcs
- Spray gun: high-pressure spray gun-1pcs
- Nozzle: boron carbide nozzle-1pcs
- Shell: 2.0mm cold-rolled steel plate welded

- Observation window: 1230* 420(mm)
- Pressure tank: diameter 350mm *high 450mm
- Pressure gauge: 2 pieces
- Regulator: 1 pcs
- Dust valve: 1 pcs
- Working door size: 630mm * 630mm
- Air pressure requirements: 5 ~ 8bar (kg / cm2) must be greater than 2 cubic meters of air compressor supporting the use of



Model	Working size	Ourter size	Loading	
KF-9080P	900*800*800 mm	1230*900*2050mm	80-100KG	
KF-1010P	1000*1000*800 mm	1450*1000*2050mm	80-100KG	
KF-1212P	1200*1200*800 mm	1650*1200*2100mm	100-120KG	

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High pressure sandblasting machine



Features:

- The machine uses cyclone separation automatic recovery of sand material, suitable for 30 # -180 # sand material used;
- Sandblasting efficiency, impact point deep, with instantaneous control system;
 Dust and sand separation, saving abrasive, environmental protection effect is good;

Scope of application:

For small and medium-sized, small and medium-sized general parts and high hardness of the workpiece rapid blasting.

<u>Such as:</u> clean cast parts, heat treatment pieces, burrs, residues, you can light decorated its surface, pre-plating; Especially for sprayed steel grit, glass sand; do not recommend the use of steel balls, grit and other large intensity of the sandblasting material

High Pressure blasting machine working principle:

This machine use abrasive as the working medium with compressed air as the driving forces ,abrasive and comressed air in the pressure tank pressured , and after the acceleration of the the sand valve the abasive ejector to sandblasting gun to inject into the surface of the workpiece to achieve the desired purpose of blasting.

Crawler automatic sandblasting machine







Product Features:

- . The main body of high wear-resistant steel plate organic synthesis.
- The use of high wear-resistant track formation suppose the roller sandblasting treatment is the track when the belt is rotated 360 degrees,
- And can work on the cavity, dead ends for sandblasting processing, track reversal for workpiece discharge.
- The machine gun swinging around the gun spray angle and the distance can be adjusted, the product can
 achieve the perfect sandblasting effect.

Model	Dust collector dimensions(mm)	Outside size(mm)	Plate diameter dimensions	Productivity (T/H)	Load capacity (kg)	Power (kw)	Voltage (V,HZ)
CL-A40	700*700*2200	2500*1300*3000	500mm	0.2-0.5	≤100	3.5	380/220V
CL-A100	800*800*2500	3681*1650*5800	600mm	0.5-1.0	≤300	5.6	50HZ

Suitable for workpiece types:

The machine Suitable for small batches ,small and medium hardness workpiece to high speed blasting ,like heat treatment parts ,cleaning casting,glitch residue light decoration etc surface treatment , especially suitable for blasting head screwdriver,screws and socket

And the maximum weight of the workpieces can not exceed 25KG





Automatic drum sandblast cabinet



COLO-1080ZL

Technical Parameters

• Mainframe size: 1200 * 1250 * 1800mm

• Working chamber size: 1000 * 800 * 800mm

• Machine lighting: 220V 50HZ

Power supply: 380V 50HZ

• Separator air flow: 380V 50HZ 1100W

• Compressed air source: D5-7bar (kg / cm2)

 <u>Dust removal method:</u> bag dust, the use of pneumatic automatic / vibration cleaning

• Machine weight: 380Kg

• Roller bearing: 20Kg

• Roller size: 450 * 300mm

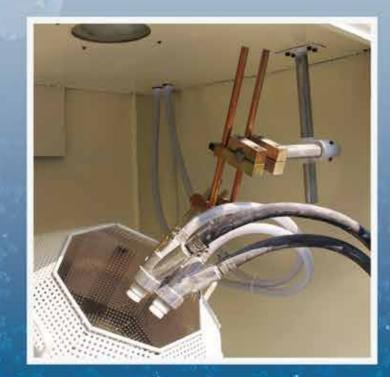
• Roller motor: 380V / 50HZ / 375W

• Drum speed: 8 r / min

This machine is suitable for automatic blasting small and medium-sized workpieces also can be manual blasting. such as scews ,drill bits ,buttons ect

Feature:

- The blasting speed of the machine is times of the other models
- Automatic control ,automatic blasting sand with time ,position setting functions
- The drum turning speed with frequency control, smooth operation, it can meet different processing needs the gun with swing mechanism to increase the coverage and efficiency of blasting sand.



Continuous belt sandblasting machine



- Pass through size:
 Width 80cm, height 35cm, length no limit.
- Outer dimension: 3500x1300x2800mm
 Gun nozzle: φ8mmx60mm,boron carbide
- Cleaning speed: 5500pcs in 24 hours(for 25cm long part)
- Air supply: 5bar-8bar
- Temperature range: -15 C ~42 C
- Voltage: 380V±5%, 3 phase, 50HZ±2%, As per requst

- Gun number: 12pcs(with boron carbide)
 18pcs,2 pairs(nozzle carbide nozzle)
- Single gun air consumption: 0.6-1.0cbm/min
- Conveyor belt number: 2pcs
- Abrasive:

Brown aluminium oxide. Glass beads, etc

- Filter dust collector: 2 sets
- Life time: 8 years
- Plate thickness: 3.0-6.0mm
 - Main part material: Q235

The size of the drum and the number of spray guns can be set according to customer requirements.





Continuous belt sandblasting machine



Automatic Conveyor Sand Blasting Machines PLC with Display Touch Screen



Application

Suitable for flat panel, discs, cages, profiles and other special parts of the sandblasting processing,

such as: flat stainless steel sheet, and steel plate, glass plate, stone, non-stick pan, baking pan, toaster, Function DVD panel, notebook, computer motherboard, iron floor, decorative pieces, signs badges, communications equipment, aluminum sheet, profiles and other special parts, etc.







Double Direction Automatic Sand blasting Machine



It can handle different kinds of workpieces, and use different sand materials or pressures or choose sandblasting distance or multiple blasting guns for sandblasting.

The conveyor belt can move in both directions, and the workpiece enters the blasting chamber from one end, and the other end comes out and then enters the blasting chamber again and transports it to the starting position through the reverse conveyor belt.



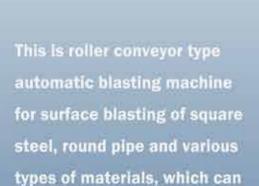
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Automatic Conveyor Type sandblasting

machine-double sides 360 degrees

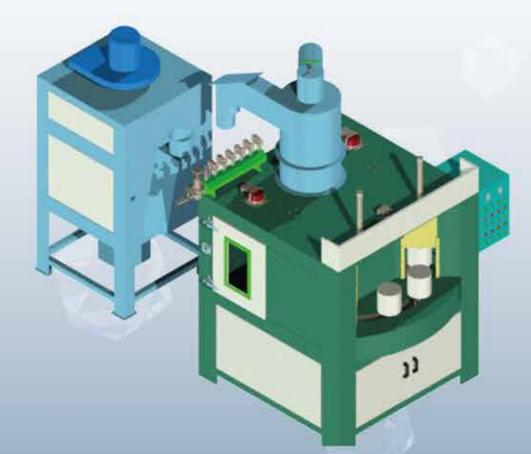


remove the joint pattern, flow pattern and die mark on the surface of the workpiece, deburring and removing oxidation of the surface before plating or spraying.

The frequency and speed of conveying and sandblasting is adjustable.

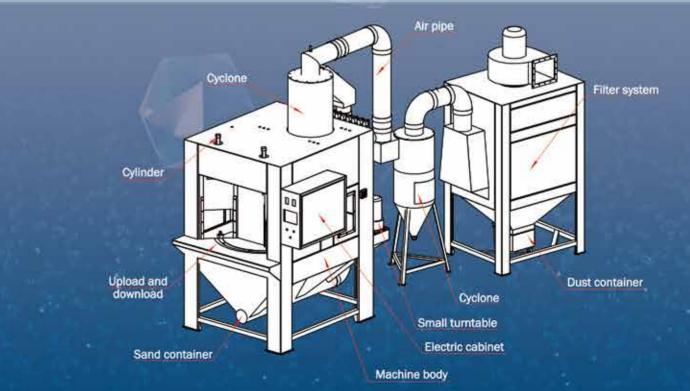
After the sheet enters the working chamber, the blasting guns perform sandblasting operations in all directions, and the processing of each surface of the workpiece is completed at one time, up and down, left and right.

Turntable type automatic sand blasting machine



Feature

- The table is driven by a gear motor with frequency converter for table speeds
- Because of the modular system, table sizes can be fitted with six, eight, ten or twelve satellites.
- PLC controller could setting important parameters
- Blast gun could swing or fix for blasting, swing speed adjustable
- According to the size of the work piece, equipped special clamp, fast assemble clamp solid, high efficiency, large output







Turntable type automatic sand blasting machine



Model No	CL-1719-12A	CL-1512-8A		
Number of stations	12pcs	8pcs		
Capacity per station	20kgs	20kgs		
Blast Gun Number	12pcs	8pcs		
Station diameter	150 / 180 mm	150 / 180 mm		
Turntable diameter	1400×20mm	1000×15mm		
Max. part size (diam x H)	350*450mm	250*350mm		
Power supply	As required	As required		
Fan motor of Dust Collector	5.5KW	5.5KW		
Total Power	7KW	7KW		
Dust collector size(L*W*H)mm	1400*1400*1700	1200*1200*1700		
Overall diameter (L*W*H)mm	1700*1900*2350	1200*1500*2000		
Total weight	4150kgs	3850kgs		











Glass sandblasting machine



- The Glass Etching cabinet designed specifically for glass etcher who want to be able to etch glass or any other materials that is as small as a coffee mug or as large as a door or window.
- The glass etcher can slide the glass through and stop to blast section by section. Two doors on the left and right sides of cabinet hinge open for maximum access to interior of cabinet.job.
- The machine can blast anything from stemware to large glass panels or granite. Kafan can provide any different design that is suitable for your job.

Dimensions:

3400 L* 1360W*2100mm H

work room size:

1000L * 800W * 1300mm H

Dust fan: 0.37KW 220V 50HZ

Lighting:

18w fluorescent lamp 1 only

Number of guns:

1PC (aluminum alloy with

tungsten steel nozzle)

Shell:

2.0mm cold-rolled steel welded

Perspective: 1 frame

sand bucket: 1

Foot switch: 1

Workbench openings:

6, total of 6 pairs of gloves

Door: front

Maximum workpiece size:

Width: 1300 length: 4000mm



Slotted

The cabinet is slotted at left and right side to allow any work piece that larger than the cabinet



Roller

Helps to slide work piece through the cabinet with ease.



Support Wings

Heavy duty steel arms with rollers extended out both sides of cabinet to support long panels.



Side Doors

Using both side doors for loading and unloading small work pieces.



Arm Holes

Three set of arm holes with gloves give you more comfortable in blasting process.



Dust Collector

Built-In dust collector ensures that only clean and dust free air is discharged to the atmosphere.





Portable high pressure sand blasting pot



Application & Feature

Pressure sandblasting machine has many different models to choose:

- · Manual control.
- Pneumatic control.
- · Electric control.

Single gun, two guns or more guns, the machine suitable for long time continuous operation, such as profiles, steel pre-treatment pipes. tanks rust and contatiner re-furbishment



Pressure abrasive Sand blast Pots are mainly used to clean bigger components on-site, like steel structure, bridge, big tank body, used for big tanks vessel repair pipe rust removing at oil field, container renew, and also used in the clothing industry such as cowboy clothing etc, and generally used in open, or used in very big blast rooms.

Pressure sand blasting por







Pneumatic, switch control

Simple, ball valve control

COLO-106P

Many models for choice:

Model	Volume (M3)	Sand loading QTY(KGS)		Quter size (MM)			Working time	
		Steel grit	Emery	Diameter	Height	Wall thickness	(minute)	Color
COLO-105P-M COLO-105P-PC	0.15	563	192	400	1200	4.00	12	
COLO-106P-M COLO-106P-PC	0.20	750	256	500	1200	5.00	18	
COLO-108P-M COLO-108P-PC	0.30	1125	384	600	1350	6.00	25	Blue-based,
COLO-109P-PC-2	0.60	2250	768	800	1550	8,00	45	can be
COLO-110P-PC COLO-110P-PC-2	1.00	3750	1280	1000	1860	8.00	60	customized
COLO-120P-PC COLO-120P-PC-2	1.20	4500	1536	1200	1880	8.00	70	according
COLO-130P-PC COLO-130P-PC-2	1.60	6000	2048	1200	2030	8.00	98	to request
COLO-150P-PC COLO-150P-PC-2	2.00	7500	2560	1500	2200	10.00	120	
COLO-180P-PC COLO-180P-PC-2	2.50	9375	3200	2000	2300	12.00	160	
COLO-220P-PC-2	3.00	11250	3840	2000	3000	12.00	200	

Abrasive

- Type: It is recommended to use corundum abrasives, or quartz sand, glass beads, ceramic balls, steel shot and other abrasives
- size; 16 # -120 #, steel shot is suggested to be 0.8mm or less
- Amount: If using abrasive corundum, the added amount shall not exceed 700kg (maximum abrasive volume 0.4m³) for one time

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Application & Feature

This machine is a pressing operation system formed by compressed air, and a jet processing equipment for parts by water and abrasive.

- . The working method is flexible and the process parameters are variable.
- Surface hardening after sandblasting can improve wear resistance and fatigue strength of parts:
- . The main components have long service life and are easy to maintain.

COLO-110P-W

Technical parameters:

- The volume of sand tank:3 m²
 - The maximum water and abrasive volume:012m³
- Sandblasting rubber hose: Inner diameter: 25mm special sandblasting rubber hose.

Maintenance and maintenance in long-term storage:

After the gas source is disconnected, it is executed in accordance with the following requirements.

- Rinse the tank with clean water. All the residual abrasives in the tank are washed and dried.
- Expose the metal parts after antirust treatment, then seal them up.

Common fault and troubleshooting method:

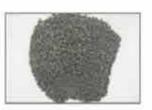
Fault	Possible reasons	Elimination method
The efficiency of cleaning is obviously reduced	 The amount of sand in the spray gun is to much or too low. Blockage of sandblasting hose. The abrasive breakage is serious. Serious wear of the nozzle;. 	Adjust the sand control handle to the appropriate amount of sandproduction. Find out the blockage and exclude. Replacement of abrasive. Replace the worn parts.
The sands of the spray gun are not smooth	Sand road blockage; Sand valve is too small to open;	Find out the location of the blockage and eliminate it. Adjust to the appropriate amount of sand production.
Sand tank part: Air leakage at the sealing section of the feeding mouth: Sand valve is not adjusted.	Filling mouth seal ring wear; Bottom flange gas core wear;	Replace the corresponding parts; Replace the corresponding parts.

Sandblasting abrasive









White aluminum oxide

Glass bead

Stainless steel balls

Steel grit







Steel balls

Brown aluminum oxide

Black corundum

Emery











Nylon sand

Plastic abrasive

Ceramic sand

Garnet abrasive









Oxidized sand

Silicon carbide abrasive

Corundum

Corundum









Wire cut pills

Aluminum pill

Zinc pill

Glass sand

Sandblasting abrasive

we supply full kinds of abrasive such as glass bead, ceramic sand, blask corundum, brown corundum, plastic grit, black carborundom, white corundum, stell ball, metallic grit, stainless ball, stainless steel shot, aluminum shot, etc.





Sandblasting accessories series



Sandblasting gun A type



Sandblasting gun B type



Sandblasting gun C type



Sandblasting gun D type



Sandblasting



Boron carbide nozzle/Diameter 20mm, long 35,45,60,80 mm, diameter 6mm, 8mm, 10mm,12mm



Ceramic spray nozzle



Spray Nozzle Cover



8*20*35 mm Nozzle



8*20*45 mm Nozzle



8*20*60 mm Nozzle



8*20*80 mm Nozzle



Specifications: Inner hole 6 8 10 12 (MM) Length 165MM Threaded diameter of 41mm Advantages: high wear resistance, long service life. Uses: Suitable for all kinds

of mobile sandblasting pot



Sandblasting hose

13*21、13*23、13*29、 13*32, 16*32, 19*32, 25*40, 32*50MM

Sandblasting accessories series



gun E type



Helmet



White canvas suit



Sandblast canvas material with shawl helmet after ventilation trachea double glass protection users can always replace the glass canvas material



COLO-65-A Sandblast glove 65cm



COLO-62-B



Sandblasting Gloves



Pedal controller



electromagnetic valve



air filter valve 4 sub-interface



Lance core



Pneumatic sand blasting gun



Sandblasting cuff





Samples of sandblasting effect











Air Compressor



Air Compressor

Param	JP neter	7A	10A	15A	20A	25A	30A	40A	50A	60A
Air flow/Pressure m⊬min/Mpa		0.85/0.7	1.2/0.7	1.7/0.7	2.4/0.7	3.1/0.7	3.8/0.7	5.2/0.7	6.4/0.7	8.0/0.7
		0.78/0.8	1.1/0.8	1.6/0.8	2.2/0.8	2.9/0.8	3.5/0.8	5.0/0.8	6.1/0.8	7.7/0.8
		0.65/1.0	0.95/1.0	1.4/1.0	2.0/1.0	2.2/1.0	3.2/1.0	4.3/1.0	5.7/1.0	7.0/1,0
THE RESERVE OF THE PARTY OF THE	Power(kw)	5.5	7	111	15	18.5	22	30	37	45
Motor	Horsepower (HP)	7	10	15	20	25	30	40	50	60
Nois	e Db (A)	65±2	65±2	70±2	70±2	72±2	73±2	74±2	74±2	74±2
Exit	Pipe Dia	C3/4	C3/4	C3/4	C3/4	C11/4	C11/4	C11/4	G11/2	G11/2
Wei	ight (kg)	200	200	400	410	590	630	680	840	860
	Length	770	770	950	950	1000	1000	1000	1600	1050
Outside size	Width	650	650	800	800	1100	1100	1100	1000	1250
(mm)	Height	850	850	1130	1130	1240	1240	1240	1250	1500