



#### Report Number: QIP-ASI111858

Audit Date	:	21 Dec.,	2011
Expiry Date	:	20 Dec.,	2012

This report is issued by Focus Technology Co., Ltd. (Made-in-China.com) and the supervising inspectorate (SGS-CSTC Standards Technical Services Co., Ltd.) to confirm that:

Company Name	: Guangzhou Icesource Refrigeration Equipment Co., Ltd. 广州冰泉制冷设备有限责任公司
Showroom	: http://ice-maker-china.en.made-in-china.com/
Address	: No. 21, South Row, Factory of Shitou, East Line Road, Nancun Town, Panyu District, Guangzhou City, Guangdong, China
Product	: Large Ice Cube Machine Series, Tube Ice Machine Series, Pure Ice Machine Series, Automatic Ice Block Machine Series, Large Ice Block Machine Series, Containerized Ice Block Machine, Flake Ice Machine Series, Ice Plate Machine Series, Bag Ice Machine Series.

#### has been on site audited for the Following Scope of Activity

- 1. General Information
- 2. Product Research & Development Capacity
- 3. Quality Management System and Product Certification
- 4. Production Capacity & Quality Control



#### 5. Photos

#### **General Comments:**

"Guangzhou Icesource Refrigeration Equipment Co., Ltd." is a manufacturer with 43staffs. This company established in year2010 which located in "No. 21, South Row, Factory of Shitou, East Line Road, Nancun Town, Panyu District, Guangzhou City, Guangdong, China". The company was an OEM supplier but had its own product brands in domestic of China. Actual found the company occupied a land size about 1,500square meters. The company passed ISO9001 & ISO14000 quality management system and obtained CE Product test Certificate. The main product: Large Ice Cube Machine Series, Tube Ice Machine Series, Pure Ice Machine Series, Automatic Ice Block Machine Series, Large Ice Block Machine Series, Containerized Ice Block Machine, Flake Ice Machine Series, Ice Plate Machine Series, Bag Ice Machine Series.

#### Sign for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd.

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# SUPPLIER ASSESSMENT REPORT

Audited Company	Guangzhou Icesource Refrigeration Equipment Co., Ltd.
	广州冰泉制冷设备有限责任公司
Audited Site:	No. 21, South Row, Factory of Shitou, East Line Road, Nancun Town, Panyu District, Guangzhou City, Guangdong, China
Representative of Audited Company:	Ms. Xiaoqin Gan

Consigner of Assessment	Made-in-China.com		
Audit Type	🛛 Initial Audit		
	☐ Re-audit		
Valid Date	From 21 Dec., 2011 to 20 Dec., 2012	Verify Report	www.sgs.com
Auditor	Justin Wu	Reviewed by	Roger Wang

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# Part A: General Information

#### Section 1: Company Overview

1.1 Legal Validity					
Does the company have a valid business license?	Yes No Others Registration 440126000062338				
Year of established	9 Feb., 2010	Valid Date	23 Mar., 2013		
Registered address	No. 21, South Row, Factory of Shit Guangzhou City, Guangdong, Chir	าล	· · · · ·		
Actual address	No. 21, South Row, Factory of Shit Guangzhou City, Guangdong, Chir		d, Nancun Town, Panyu District,		
Is the annual review done by local authority (Industrial & Commercial Bureau)?	This company passed annual revie	ewed in year 2011.			
Registered capital	Mr. Hongbo Yang				
Name of legal representative	RMB 1,000,000				
Business scope	Manufacture, Process, Sales: R production technology research, de				
1.2 Basic Information					
Contact person	Mr. Hongbo Yang General Manager	Email	vicheng888@126.com		
Phone number	+86-20-61933488	Fax number	+86-20-61933408		
URL/Web address	http://www.icemakerchina.com & h	ttp://www.cbfi-icen	nachine.com		
Company type	🛛 Manufacturer 🗌 Foreigr	n trader			
Type of ownership	Limited Company 🗌 Public (	Company 🗌 Joi	nt Venture		
	State-Owned Private	Owner 🗌 Wh	nolly foreign-owned enterprises		
Subsidiary company	N/A				
Products manufactured / sold scope Large Ice Cube Machine Series, Tube Ice Machine Series, Pure Ice Machine Series, Automatic Ice Block Machine Series, Large Ice Block Machine Series, Containerized Ice Block Machine, Flake Ice Machine Series, Ice Plate Machine Series, Bag Ice Machine Series.					
1.3 Company Building Informat	ion				
According to:					
The land occupies 1,500 square meters. The offices occupy 300 square meters. The workshops occupy 1,000 square meters.					

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#### Section 2: Human Resources

2.1 Company Chart						
A A B C D E F G H 2.2 Explanation of Code and Employee Details						
Code		Department		Number of employees		
A	General Manager			1		
В	Purchase Dept.			2		
С	Warehouse Dept.			1		
D	R&D Dept.			6		
E	Production Dept.			22		
F	Fin. Dept.			2		
G	Sale Dept.			8		
Н	Admin. Dept.			1		
		Numb	er in total:	43		
2.3 Key Staff	2.3 Key Staff					
Title	Full name	Education		experience for this trade / total experience		
General Manager	Mr. Hongbo Yang	/		About 6years		

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# Part C: Product Research & Development Capacity

1.1 Product Research & Development Capacity			
The amount of R&D and relevant working experience.	<ul> <li>☑ within 1year 2 staff</li> <li>☑ 5-10 years 2 staff</li> <li>☑ 5-10 years 2 staff</li> <li>☑ over 10 years staff</li> <li>Total 6 engineers</li> </ul>		
What is the main job responsibility for R&D engineers?	New product design and technical support.		
Does the company have its own brand, or ODM, OEM, others?	The company was an OEM supplier but had its own product brands "CBFI" ® in domestic of China.		
Is there any relevant design input, output, review, verification and validation documentation available for auditor to review?	The relevant technical drawings lists were kept in document.		
Is there any special software or instrument used by the R&D staffs during the design process of new products? If yes, please list the main software or instrument.	The software was AutoCAD, Photoshop, and Prote99.		
Does the company have an effective design change control procedure in place?	The company provided some relevant records for reference.		
Please list the patent certificates and qualification license.	<ul><li>The company had presented invention patent on 21 Dec., 2010.</li><li>Certification No.:</li><li>1. 200710030591.7</li><li>2. 201010291146.8</li></ul>		

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# Part D: Quality Management System and Product Certification

1.1 Quality Management System and Product Certif	ication
Has the company obtained a valid certificate for its quality management system? Such as ISO9001, QC080000 and etc.	<ul> <li>ISO 9001 quality management certificate issued by "Shanghai Ingeer Certification Assessment Services Ltd." No.: 117 10 QU 0216-05 ROS Scope: Design, Production, Sales and service of Ice Machine and Auxiliary Equipment Valid date: 21 May 2010 to 20 May 2013</li> <li>ISO 14001 quality management certificate issued by "Shanghai Ingeer Certification Assessment Services Ltd." No.: 117 10 E1 0136 ROS Scope: The Related Environmental Management Activies of Design, Production, Sales and Service of Ice Machine. Valid date: 21 May 2010 to 20 May 2013</li> </ul>
<ul> <li>Is product certification done in terms of selling designation (UL for US, CCC for China, CE for Europe) at the company?</li> <li>I) Product certification list? if any</li> <li>II) Sample of product certification, if any (at least one of key products)?</li> <li>III) Copy of product certification sample (1-5 key products, if any)?</li> </ul>	CE Product Certificate issued by Eport Compliance           Laboratory Limited           1.No.: EPTH-VT-S0903809           Product type: ICE BLOCK MACHINE           Test Standard: EN 60335-1: 2002+A1: 2004+A11: 2004+A12: 2006+A2: 2006+A13: 2008;           EN 60335-2-24: 2003+A11: 2004+A1: 2005+A2: 2007.           Issue date: 18 Mar., 2009.           1.No.: EPTH-VT-S0903806           Product type: ICS CUBE MACHINE           Test Standard: EN 60335-1: 2002+A1: 2004+A11: 2004+A12: 2006+A2: 2006+A13: 2008;           EN 60335-2-24: 2003+A11: 2004+A1: 2004+A12: 2006+A2: 2006+A13: 2008;           EN 60335-2-24: 2003+A11: 2004+A1: 2005+A2: 2007.           Issue date: 18 Mar., 2009.

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# Part E: Production Capacity & Quality Control

### Section 1: Production Capacity

1.1 Production Workflow	Chart								
	Ð		AC		L>				
Raw materials		Cut, Bend, Press				Weld			
Polish		Assembly			Function Test				
1.2 Products Situation (To	op three P	roduct Categorie	s)						
Product Category	Ca	pacity in Top Mont	h	Averaç	ge Capa	city	1	Fotal in 2010	
N/A									
1.3 Main Facilities			1						
Picture	Fa	cility name	Bra	nd or Co	untry/R	egion o	forigin	Quantity	у
ACL	CNC Pres	sing Machine	Chin	a				1	
Pesa	CNC Bend	ding Machine	Chin	a				1	

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#### Section 2: Production Process Control

2.1 Pro	2.1 Production Process Control					
Item	Content	Observations /Comments				
1	Are the environmental conditions, such as tidiness and cleanliness being controlled and suitable for the operation performed?	<ul> <li>Very tidy</li> <li>Normal</li> <li>Need to improve</li> <li>Very poor</li> </ul>				
2	Are the necessary items /documents provided at appropriate location and under control?	<ul> <li>Work Instructions /procedures</li> <li>Workmanship standard /acceptance</li> <li>Golden sample /Approval sample</li> <li>Product picture</li> <li>Verbal by workshop director</li> </ul>				
3	Are written instructions available for incoming material inspections /testing? Is the relevant record maintained?	<ul> <li>Has instructions and uniformly followed</li> <li>Has instruction have some written records</li> <li>Materials checked by storage staff</li> </ul>				
4	Are written inspections /testing instructions available for finished products? Is the relevant record maintained?	<ul> <li>Have instructions and uniformly followed</li> <li>Have instruction have some written records</li> <li>Finished product checked by QC staff</li> </ul>				
5	What type of inspection is used for finished products?	<ul> <li>Random inspection</li> <li>Visual inspection</li> <li>Function inspection</li> <li>100% inspection</li> <li>Visual inspection</li> <li>Function inspection</li> </ul>				
6	Are non-conforming units clearly marked/ segregated to prevent accidental dispatch?	<ul> <li>Marked and segregated</li> <li>Segregated but not marked clearly</li> <li>Not found on site</li> </ul>				
7	How are the non-conforming units handled?	<ul> <li>Repaired and re-inspection</li> <li>Picked out</li> <li>Used under control</li> <li>Others</li> </ul>				

#### Section 3: Company Development / Expansion Plans

3.1 Company Development / Expansion Plans				
Item	Timeframe			
1	The company plan to participate in Domestic and HongKong fairs	2011-2012		

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# Part H: Photos



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SGS

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#### Section 2: Photos of Company

# **Description: Company Gate Description: Company Brands** in-China.co Mao .com 州冰泉制冷设备有限公司 **Description: Office Description: Workshop** 1000 -in-Ch .00 136 **Description: Workshop Description: Warehouse** Madenin-0

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